

व्यावसायिक परीक्षण रिपोर्ट
COMMERCIAL TEST REPORT

संख्या/ No.: PS-538/3090/2023
माह/Month: September, 2023

THIS TEST REPORT VALID UP TO : 30th September, 2030



**KISANKRAFT, KK-P-768
ENGINE OPERATED PORTABLE SPRAYER**



भारत सरकार

Government of India

कृषि एवं किसान कल्याण मंत्रालय

Ministry of Agriculture and Farmers Welfare

कृषि एवं किसान कल्याण विभाग

Department of Agriculture and Farmers Welfare

उत्तरी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

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5. TEST FOR DISCHARGE RATE OF PUMP

[vide Clause 8.3 of IS- 11313: 2007]

1. Date of test : 06.07.2023
 2. Atmospheric conditions
 a) Temperature : 32.0 °C
 b) Relative humidity : 77.5 %
 c) Pressure : 97.7 kPa
 3. Data recorded

Avg. Speed of engine (rpm)	Working pressure (kg/cm ²)	Test No.	Delivery from the discharge line (ml/min)	Overflow (ml/min)	Average delivery from the discharge line (ml/min)	Discharge rate of pump (ml/min)	Hydraulic Power (kW)
6195	6.0	1.	7300	NIL	7262.5	7262.5	0.07
		2.	7200				
		3.	7250				
		4.	7300				
5925	8.0	1.	6820	NIL	6812.5	6812.5	0.09
		2.	6810				
		3.	6780				
		4.	6840				
5552	10.0	1.	5940	NIL	5927.5	5927.5	0.10
		2.	5900				
		3.	5950				
		4.	5920				
5215	12.0	1.	5500	NIL	5577.5	5577.5	0.11
		2.	5560				
		3.	5600				
		4.	5650				

Minimum discharge rate = 5577.5 ml/min at 12 kg/cm²
Maximum discharge rate = 7262.5 ml/min at 6 kg/cm²
Discharge at rated pressure = 6812.5 ml/min at 8 kg/cm²

6. TEST FOR VOLUMETRIC EFFICIENCY OF PUMP

[vide clause 8.4 of IS: 11313-2007]

Date : 06.07.2023
 Rated pressure, kg/cm² : 8
 Engine speed corresponding to rated pressure (rpm) : 5965
 Theoretical cubic capacity of pump, ml : 6981.12
 Actual volume at rated pressure, ml : 6795.00
 Volumetric efficiency, % : 97.33 %



7. POWER REQUIREMENT

During the pump operation from minimum to maximum pressure range, the max. hydraulic power was observed as 0.11 kW against the declared net power output of engine as 0.52 kW.

8. ENGINE RATING TEST AND FUEL CONSUMPTION TEST

Date of test	: 08.10.2022
Type of dynamometer	: Electrodyne
Model of dynamometer	: 4 kW AA6-15
Dynamometer constant	: 9950

The same engine was already tested with KisanKraft, KK-708 engine operated knapsack sprayer bearing test report no. PS-530/3044/2023, October in this institute dated 08.10.2021, so the engine was not tested again and referred the same data in this report.

Sr. No.	Hours of the day	Load (%)	Load (kg)	Engine speed (rpm)	Power (kW)	Fuel consumption			Specific energy (kWh/l)
						(kg/h)	(l/h)	Specific (g/kWh)	
	10:15	Test started							
1.	11:15	100	0.74	6500	0.50	0.541	0.689	1082	0.73
2.	12:15	100	0.76	6516	0.52	0.529	0.674	1018	0.77
3.	13:15	100	0.75	6509	0.51	0.539	0.686	1057	0.74
4.	14:15	100	0.74	6498	0.50	0.543	0.692	1086	0.72
5.	15:15	100	0.77	6509	0.52	0.534	0.680	1027	0.76
6.	16:15	100	0.76	6501	0.52	0.532	0.678	1023	0.77
7.	17:15	100	0.76	6506	0.52	0.536	0.683	1031	0.76
8.	17:45	100	0.77	6515	0.53	0.541	0.689	1021	0.77
	Avg.	100	0.76	6506.8	0.52	0.537	0.684	1043	0.75
9.	18:15	110	0.84	6156	0.54	0.523	0.666	968	0.81
10.	18:25	75	0.57	7145	0.43	0.604	0.77	1406	0.56
11.	18:35	50	0.38	7619	0.30	0.611	0.778	2037	0.39
12.	19:45	25	0.19	8320	0.17	0.603	0.769	3547	0.22
13.	19:55	Unloaded	0.15	8509	0.13	0.604	0.771	4646	0.17

9. PRESSURE ADJUSTMENT TEST

(Vide clause 8.7.1 of IS: 11313-2007)

- Date of test : 06.07.2023
- Atmospheric conditions
 - Temperature : 32.0 °C
 - Relative humidity : 76.5 %
 - Pressure : 97.7 kPa

3. Data recorded

Sr. No.	Working pressure(kg/cm ²)	Fluctuation range (kg/cm ²)	Pressure drop (kg/cm ²)	Ratio
1.	6.0	NIL	NIL	--
2.	8.0	NIL	NIL	--
3.	10.0	NIL	NIL	--
4.	12.0	NIL	NIL	--

4. Resistance of different pressure: Yes



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18.1.4 Big end bearing

Dia. of crank pin (mm)	Dia. of bearing (mm)	Clearance (mm)		Max. permissible wear limit (mm)	
		Diametrical	Axial	Diametrical	Axial
Needle Bearing provided					

18.1.5 Main bearing of crank shaft:

Sr. No.	Dia. of main Journal (mm)	Dia. of main bearing (mm)	Diametrical Clearance of main bearing (mm)	End float of crank shaft (mm)	Max. permissible wear limit (mm)	
					Diametrical	End float of crank shaft
1.	Both side ball bearing provided					

18.1.6 Piston Rings groove clearance:

Ring no.	Ring groove clearance, mm	Max. permissible wear limit, mm
1 st compression ring	0.04	0.60
2 nd compression ring	0.02	0.60
Oil ring	Not applicable	

18.1.7 Valve guide clearance:

Valve guide diameter (mm)		Valve stem diameter (mm)		Valve guide clearance (mm)		Max. permissible wear limit (mm)	
Inlet	Exhaust	Inlet	Exhaust	Inlet	Exhaust	Inlet	Exhaust
Not applicable							

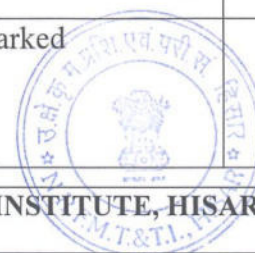
18.2 Valve guides and valve springs

Valve spring stiffness, kgf/mm : **Not applicable**

19. CRITICAL TECHNICAL SPECIFICATIONS

[Vide Ministry Letter No. 13-9/2019-M & T (I&P)-Part dated 26.04.2019 and F. No. 9-1/2019 M&T (I&P) dated 20.8.2019]

Sr. No.	Parameters	Specification	Observed	Remarks
1.	Tank Capacity	--	Not applicable for engine operated portable sprayer	--
2.	Discharge, ml/min	8000 (min) at rated speed and rated pressure	The discharge rate at rated pressure is 6812.5 ml/min.	Does not conform
3.	Pressure regulator	Must be provided	Provided	Conforms
4.	Horizontal thrown up jet spray, m	6 (min)	7.1 meter	Conforms
5.	Mass of spray gun, kg	1.6 (max.)	0.160 kg	Conforms
6.	Spray gun marking	Manufacturer name or recognized trademark & batch or code number as per BIS code	Marked	Conforms
7.	Marking of nozzle	Manufacturer name or recognized trademark & batch or code number as per BIS code	Marked	Conforms



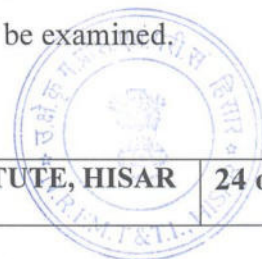
8.	Pressure gauge	Must be provided	Liquid filled pressure gauge is provided	Conforms
9.	Safety accessories	Mask, hand gloves and safety goggles, apron, gum boots must be provided	Provided	Conforms
10.	Necessary tools & spares	Spanners, set of gasket, measuring jar should be provided	A set of necessary tools are provided with spark plug spanner, 3 hole lance, gasket set, pump kit, measuring jar, suction strainer are provided.	Conforms
11.	Making/labeling of sprayer	Must be riveted on the body of sprayer having name & address of manufacture, month & year of manufacture, rated speed, rated pressure, discharge rate, power rating of engine, SFC of engine	Just a sticker and not proper labeling plate is provided on the sprayer with following information.	Partially conform
12.	Literature	Operator manual, service manual & parts catalogue should be provided.	Provided	Conforms

20. CONFORMITY TO INDIAN STANDARDS

- i) IS:11313-2007 (Reaffirmed 2012)-Hydraulic : **Partially conform**
power sprayer-specification
- ii) Spray nozzle and spray gun as per IS:3652-1995 : **Conforms**
(Reaffirmed 2011)
- iii) Hose and hose connection as per IS:10134-1994 : **Conforms**
- iv) IS: 2643-2005-Pipe threads where pressure-tight : **Conforms**
joint are not made on the threads-dimensions,
tolerance and designation
- v) IS: 7347-1974 (Reaffirmed 2006)-Specification : **Conforms**
for performance of small size spark ignition
engines for agricultural water pumps, sprayers,
tillers, reapers and other similar applications

21. COMMENTS AND RECOMMENDATIONS

- 21.1 The ignition timing of engine is not specified. It **MUST** be looked into.
- 21.2 The pressure gauge with full scale reading of 120 bar is provided. Thus, it does not conform to requirement of IS:11313-2007. It **MUST** be looked into.
- 21.3 At rated pressure of 8 kg/cm², the pump discharge was observed as 6812.5 ml/min. against the minimum requirement of 8000.0 ml/min. This **MUST** be examined.
- 21.4 The strainer in nozzle is not provided. It may be provided.



- 21.5 The diameter of connecting rod of spray gun does not meet the requirement of relevant code/standards. It **MUST** be looked into.
- 21.6 The total length of spray gun does not meet the requirement of Indian standard. It **MUST** be looked into.
- 21.7 A suitable labeling plate (not sticker) needs to be provided with "inter alia" following information
- Manufacturer's name
 - Make
 - Model
 - Month & year of manufacture
 - Rated pressure
 - Rated speed
 - Discharge rate
 - Power rating of engine
 - Specific fuel consumption (SFC) of engine
- 21.8 **Safety provision /safety wear.**
- Safety instructions regarding handling poisonous agro-chemical before, during and after spraying operators should be provided on sprayer.

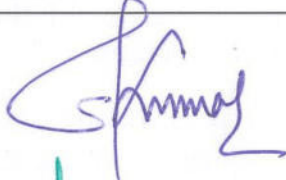

22. TECHNICAL LITERATURE

The following literature were provided with sprayer for guidance to the user.

- Operator's manual
- Service manual
- Part's catalogue

However, the manuals of sprayer need to be updated as per IS: 8132-1999

TESTING AUTHORITY

Er. SANJAY KUMAR AGRICULTURAL ENGINEER	
Dr. MUKESH JAIN DIRECTOR	 21.09.2023

The test report is compiled by Sh. Abhishek Chourey, MTS (Technical)

23. APPLICANT'S COMMENTS

Sr. No.	Our reference	Applicant comments
23.1	21.1 to 21.8	We will take corrective action against the same

